

**DRAWING STANDARDS:**

- 1. ALL CORNER RADII R0.03
- 2. BREAK ALL EDGES 0.015 X 45° OR R.015
- 3. HIGBEE ALL ACME THREADS TO FULL WIDTH
- 4. REFERENCE DIMENSIONS ARE IN PARENTHESIS
- 5. MACHINED SURFACES ARE 125 Ra
- 6. ALL DIAMETERS CONCENTRIC AND ROUND TO ± 0.005
- 7. TOLERANCES: .XX ±0.015 <math>\leq \pm 0.5^\circ</math>  
.XXX ±0.005

- $\angle \pm 0.5^\circ$
- $\parallel$  PARALLELISM
- $\bigcirc$  ROUNDNESS
- $\perp$  PERPENDICULARITY
- $\odot$  CONCENTRICITY
- $\curvearrowright$  RUNOUT
- $\text{C}$  CYLINDRICITY
- $\sqcup$  COUNTERBORE
- $\square$  FLATNESS
- $\nabla$  COUNTERSINK

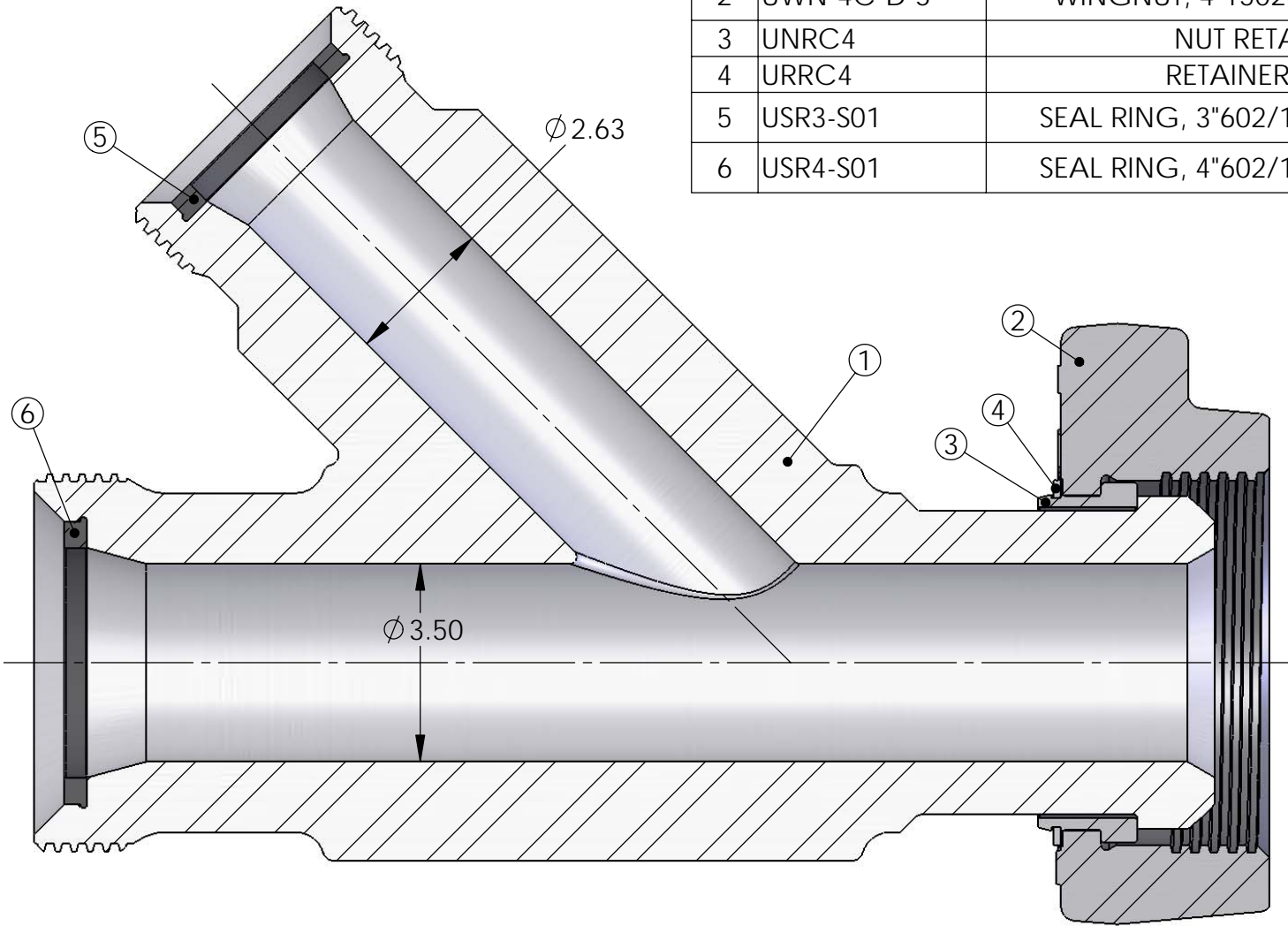
TOLERANCES: .XX ±0.015  
.XXX ±0.005  
 $\leq \pm 0.5^\circ$   
UNLESS OTHERWISE STATED

ECN NO:	CHANGES INCLUDE:		
ECN DATE:			
MATERIAL SPEC:		TITLE: LATERAL, 1502 4"F/3"F/4"M STD 15K 45DEG	REVISION: 0
RAW MATERIAL DESC:		DWG NO. FLAC4F3F4M-S01	DATE: 10/3/2006
WEIGHT: 240.05	DRAWN BY: KB	CHK'D: JF	APPV'D: SR
			SHEET 1 OF 2

DO NOT SCALE DRAWING

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FLBC4F3F4M-S01	LATERAL BODY, 1502 4"F/3"F/4"M STD 15K 45DEG	1
2	UWN-4C-D-S	WINGNUT, 4"1502 STD 15K DETACHABLE	1
3	UNRC4	NUT RETAINER, 4"1502	1
4	URRC4	RETAINER RING, 4"1502	1
5	USR3-S01	SEAL RING, 3"602/1002/1502 STD BUNA 90	1
6	USR4-S01	SEAL RING, 4"602/1002/1502 STD BUNA 90	1



**DRAWING STANDARDS:**

DIMENSION UNITS ARE INCHES

1. ALL CORNER RADII R0.03
2. BREAK ALL EDGES 0.015 X 45° OR R.015
3. HIGBEE ALL ACME THREADS TO FULL WIDTH
4. REFERENCE DIMENSIONS ARE IN PARENTHESIS
5. MACHINED SURFACES ARE 125 Ra
6. ALL DIAMETERS CONCENTRIC AND ROUND TO ± 0.005
7. TOLERANCES: .XX ± 0.015 < ± 0.5°  
.XXX ± 0.005

- < ± 0.5°
- ROUNDNESS
- ◎ CONCENTRICITY
- ⊘ CYLINDRICITY
- ▭ FLATNESS
- // PARALLELISM
- ⊥ PERPENDICULARITY
- ↗ RUNOUT
- COUNTERBORE
- ∨ COUNTERSINK

TOLERANCES: .XX ± 0.015  
.XXX ± 0.005  
< ± 0.5°  
UNLESS OTHERWISE STATED

ECN NO:

CHANGES INCLUDE:

ECN DATE:

MATERIAL SPEC:

RAW MATERIAL DESC:

WEIGHT: 240.05

TITLE: LATERAL, 1502 4"F/3"F/4"M STD 15K 45DEG

DWG NO. FLAC4F3F4M-S01

DRAWN BY: KB

CHK'D: JF

APPV'D: SR

REVISION:

0

DATE:

10/3/2006

SHEET 2 OF 2

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