



**DRAWING STANDARDS:**

DIMENSION UNITS ARE INCHES

- ALL CORNER RADII R0.30
- BREAK ALL EDGES 0.015 X 45° OR R.015
- HIGBEE ALL ACME THREADS TO FULL WIDTH
- REFERENCE DIMENSIONS ARE IN PARENTHESIS
- MACHINED SURFACES ARE 125 Ra
- ALL DIAMETERS CONCENTRIC AND ROUND TO ± 0.005
- TOLERANCES: .XX ± 0.015 <math>\leq \pm 0.5^\circ</math>  
.XXX ± 0.005

<math>\angle \pm 0.5^\circ</math>    // PARALLELISM    TOLERANCES: .XX ± 0.015  
 ○ ROUNDNESS    ⊥ PERPENDICULARITY    .XXX ± 0.005  
 ◎ CONCENTRICITY    ↗ RUNOUT    <math>\leq \pm 0.5^\circ</math>  
 ⌀ CYLINDRICITY    ⊓ COUNTERBORE    UNLESS OTHERWISE STATED  
 ▭ FLATNESS    ∨ COUNTERSINK

ECN NO:	CHANGES INCLUDE:		
ECN DATE:			
MATERIAL SPEC:	TITLE: CHOKE-ADJUSTABLE, 2"1502 FM STD 15K		REVISION: 0
RAW MATERIAL DESC:	DWG NO. CAAC2FM-S01		DATE: 10/26/2006
WEIGHT: 102.58	DRAWN BY: SR	CHK'D: JF	APP'V'D: KB
			SHEET 1 OF 2

DO NOT SCALE DRAWING

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