

DRAWING STANDARDS:

- 1. ALL CORNER RADII R0.30
- 2. BREAK ALL EDGES 0.015 X 45° OR R.015
- 3. HIGBEE ALL ACME THREADS TO FULL WIDTH
- 4. REFERENCE DIMENSIONS ARE IN PARENTHESIS
- 5. MACHINED SURFACES ARE 125 Ra
- 6. ALL DIAMETERS CONCENTRIC AND ROUND TO ± 0.005
- 7. TOLERANCES: .XX ±0.015 $\leq \pm 0.5^\circ$
.XXX ±0.005

- $\angle \pm 0.5^\circ$
- ROUNDNESS
- ◎ CONCENTRICITY
- ⊘ CYLINDRICITY
- ▭ FLATNESS
- ∥ PARALLELISM
- ⊥ PERPENDICULARITY
- ↗ RUNOUT
- ▭ COUNTERBORE
- ∨ COUNTERSINK

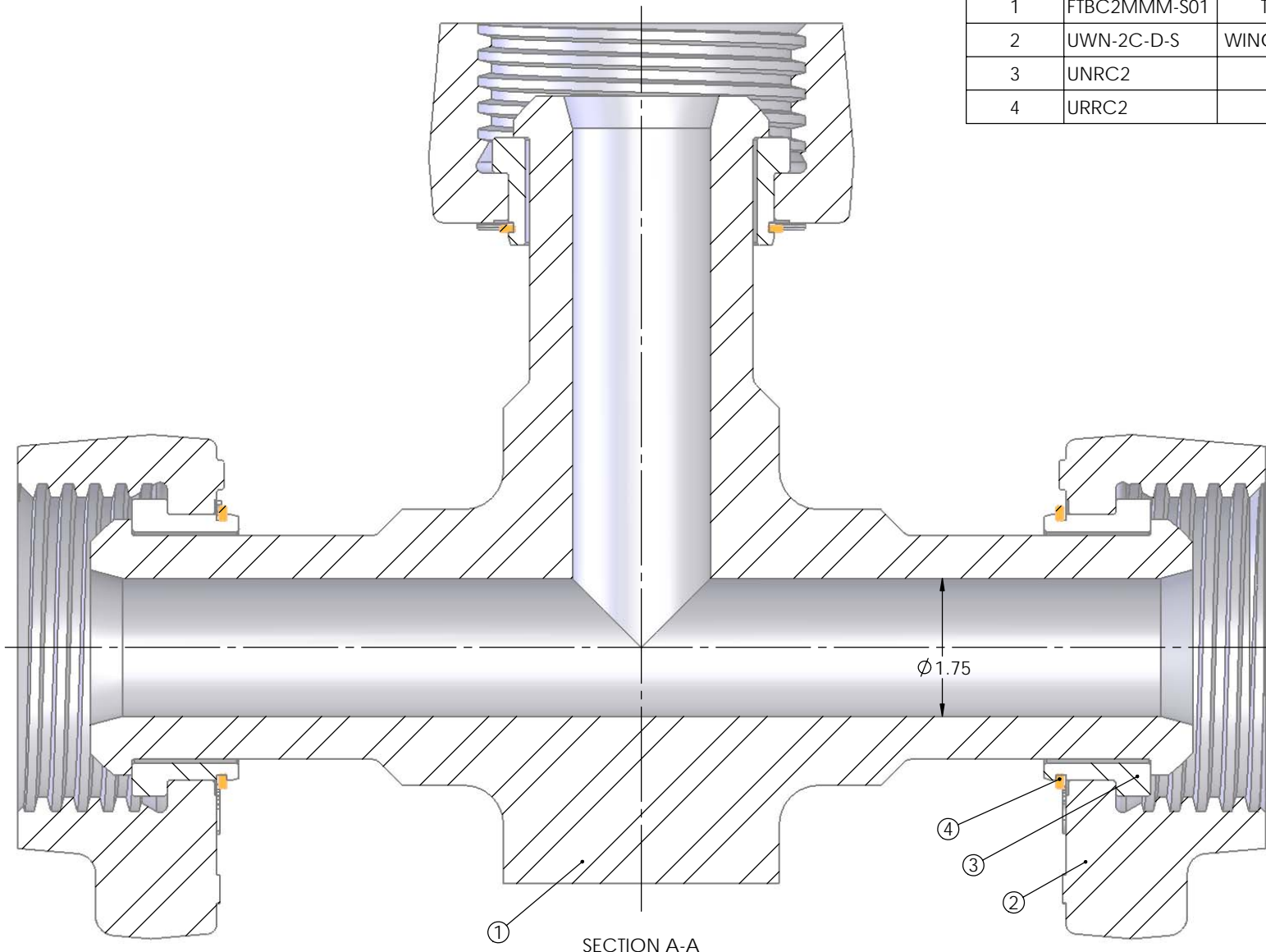
TOLERANCES: .XX ±0.015
.XXX ±0.005
$\leq \pm 0.5^\circ$
UNLESS OTHERWISE STATED

ECN NO:	CHANGES INCLUDE:		
ECN DATE:			
MATERIAL SPEC:	TITLE: TEE, 2"1502 MMM STD 15K	REVISION: 0	
RAW MATERIAL DESC:	DWG NO. FTAC2MMM-S01	DATE: 8/23/2006	
WEIGHT: 65.61	DRAWN BY: KB CHK'D: JF APP'V'D: SR	SHEET 1 OF 2	

DO NOT SCALE DRAWING

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FTBC2MMM-S01	TEE BODY, 2"1502 MMM STD 15K	1
2	UWN-2C-D-S	WINGNUT, 2"1502 STD 15K DETACHABLE	3
3	UNRC2	NUT RETAINER, 2"1502	3
4	URRC2	RETAINER RING, 2"1502	3



SECTION A-A



DRAWING STANDARDS:

DIMENSION UNITS ARE INCHES

- ALL CORNER RADII R0.30
- BREAK ALL EDGES 0.015 X 45° OR R.015
- HIGBEE ALL ACME THREADS TO FULL WIDTH
- REFERENCE DIMENSIONS ARE IN PARENTHESIS
- MACHINED SURFACES ARE 125 Ra
- ALL DIAMETERS CONCENTRIC AND ROUND TO ± 0.005
- TOLERANCES: .XX ± 0.015 $\leq \pm 0.5^\circ$
.XXX ± 0.005

$\angle \pm 0.5^\circ$ // PARALLELISM TOLERANCES: .XX ± 0.015
 ○ ROUNDNESS ⊥ PERPENDICULARITY .XXX ± 0.005
 ◎ CONCENTRICITY ↗ RUNOUT $\leq \pm 0.5^\circ$
 ⌀ CYLINDRICITY ⊓ COUNTERBORE UNLESS OTHERWISE STATED
 ▱ FLATNESS ∨ COUNTERSINK

ECN NO:	CHANGES INCLUDE:		
ECN DATE:			
MATERIAL SPEC:	TITLE: TEE, 2"1502 MMM STD 15K		REVISION: 0
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WEIGHT: 65.61	DRAWN BY: KB	CHK'D: JF	APPV'D: SR
			SHEET 2 OF 2

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